



Belvac Production Machinery Technical Bulletin

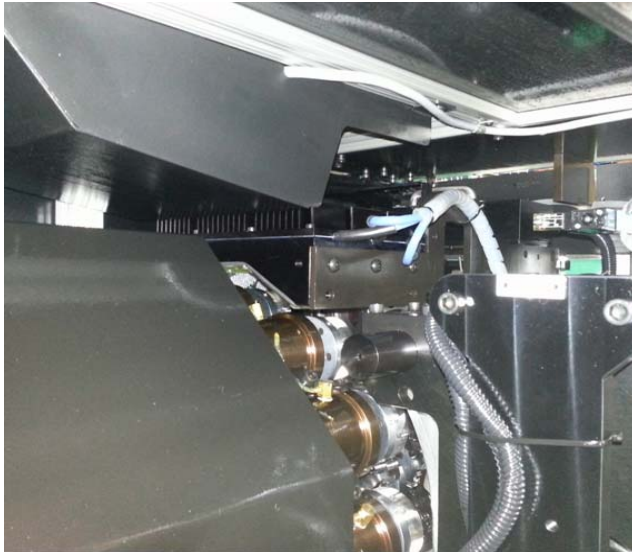
Information for Customers Operating & Maintaining Belvac Machines

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LED LIGHT TESTER AIR DUCT

Belvac has incorporated LED based Light Tester technology in the 595VE product line since its inception in 2008. LED based Light Tester technology has proven to be a reliable enhancement to can makers utilizing Belvac equipment.

Recent data indicates that the upper air duct installed to cool the LED upper light assembly may damage the power cord that supplies the upper light. This occurs when repeated or significant can jams force the upper light into an open position that may allow the duct mounting arm to sever the cord.



Upper light - normal operating position



Upper light - open position contacting duct mounting arm

Beginning with orders shipped in April of 2013, this air duct will be replaced by an improved version which eliminates the possibility of cables being damaged as described.

Customers may elect to eliminate this potential for damage by modifying the air duct to remove the relevant mounting arm. Three mounting screw positions will remain after this modification which will allow the duct to remain securely mounted.

For customers who choose to replace the offending air duct, a replacement air duct assembly (P/N 3711073) may be purchased by contacting Belvac Sales and Service.