



# Belvac Production Machinery Technical Bulletin

Information for Customers Operating & Maintaining Belvac Machines

ISSUE 2, VOLUME 23, JULY 2020

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## RBC CAM FOLLOWERS

Belvac is proud to announce an upcoming change to RBC as Belvac standard cam followers for The Belvac and Servo Belvac machine platforms. These machine platforms previously used only McGill cam followers. In response to customer inquiries, Belvac has evaluated RBC followers as an alternate for use on necking equipment and determined that followers offered by RBC are successful in The Belvac and Servo Belvac systems in addition to applications when they are installed with proper caution.

All The Belvac and Servo Belvac turrets purchased after April 1<sup>st</sup>, 2020 will utilize RBC cam followers. Some important details regarding the change:

- Belvac part numbers C106166 and C106187 will be used for RBC followers
  - Belvac part numbers C93117 and C101244 continue to represent McGill followers

### PROPER INSTALLATION

- McGill and RBC followers should not be mixed on a single turret
  - Mixing followers on a turret can lead to inconsistent cam and follower performance
  - Mixing turrets on a machine is acceptable
  - Cam followers are physically marked with vendor name for clarity



*Cam Followers prior to installation*



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*Cam Followers installed on The Belvac and Servo Belvac style ram assembly*

Contact Belvac Sales and Service to create a transition plan to RBC followers for existing equipment that is already in Service.