## Belvac Production Machinery Technical Bulletin

Information for Customers Operating and Maintaining Belvac Machines

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## 595K Modular Flanger Anti-Rotation Brace

Belvac is announcing a revised anti-rotation brace is now available for all 595K Modular Flanger air manifolds. The revised design will move the anti-rotation linkage into a position that allows the centerline to be perpendicular to the centerline of the turret to better distribute the stresses encountered.

Belvac has created retrofit kits to directly replace the previous anti-rotation (P/N 2750094) with the improved arrangement that utilizes a pair of standoffs and an alignment plate. Use part number 2755227 for ordering, which includes:

- 1) Replacement Standoffs, P/N 2755091, Qty (2).
- 2) Alignment plate, P/N 2755090, Qty (1)
- 3) Mounting hardware

All 595K Modular Flangers can utilize the same kit.

For greatest ease of installation, the arrangement shown in figure 1-1 on page 2 should be utilized.

Contact Belvac Sales or Service Representatives for additional information.

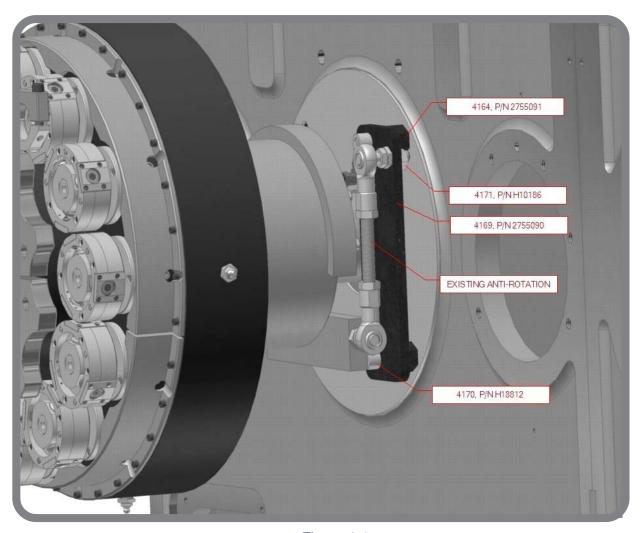


Figure 1-1