

March 2025



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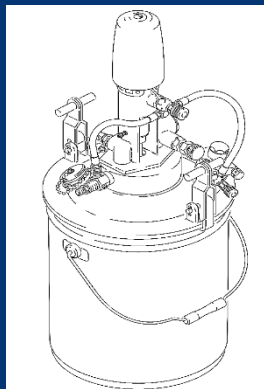
BELVAC PRODUCTION MACHINERY

TECHNICAL BULLETIN

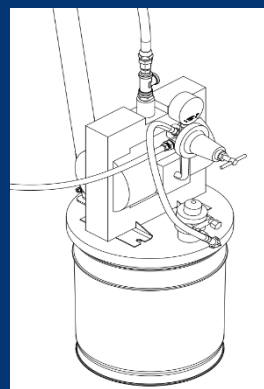
Varnish Pump Replacement BOTTOM RIM COATER (BV86)

The Graco Varnish Pump (Part Number **702567**) used on the Bottom Rim Coater or BV86 has been discontinued by the supplier. This part will be replaced with a new style Varnish Pump that utilizes a double diaphragm pump design. Featuring a maximum flow rate of 14 GPM, the fluid pressure and air input are also rated up to 100 PSI. These values are well above the minimum requirements for the BV86 making it a preferred replacement part for the discontinued Graco Pump. The new style Varnish Pump also has an agitator built into the design.

Unlike the previous Graco Varnish Pump, the new style Varnish Pump will be supplied with the required hoses and clamps.



Graco Pump



Varnish Pump

The new generation Varnish Pump is applicable for the following part numbers:

- **702897** is a direct replacement for Graco Varnish Pump **702567**. This replacement upgrade applies from this date forward for the following machines: **BV86**.

The new generation Varnish Pump will be provided as standard on **BV86 machines**, with the pump option selected, starting in **Q2 of 2025**. For more information or to order this upgrade, please contact Belvac's Service Department.