

June 2025

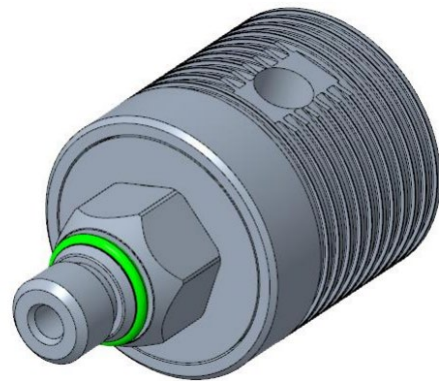
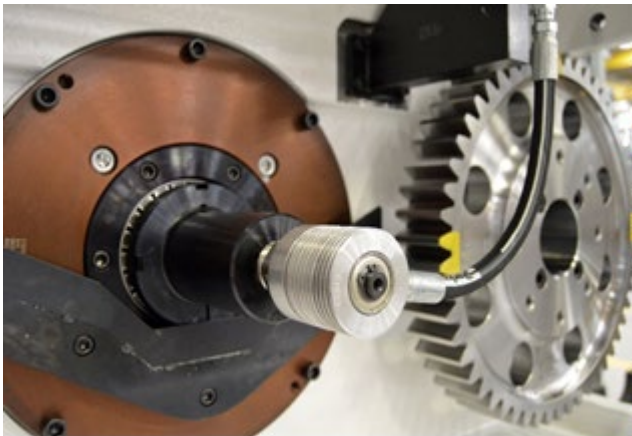


198

# BELVAC PRODUCTION MACHINERY TECHNICAL BULLETIN

## Rotary Union Upgrade TRIMMERS AND MODULAR NECKING EQUIPMENT

The Rotary Union upgrade directly replaces existing Rotary Union styles in the following Necking Machines: 590 Neckers, 595 Neckers, and 810 Neckers. It also replaces all existing Rotary Union styles for the following Trimming Machines: CC92 Trimmers, CC93 Trimmers, and CC95 Trimmers. This upgraded design improves the lifetime of the Rotary Union by incorporating superior seal technology alongside a recognizable finned aluminum shell. Head-to-head testing proves the upgraded design outlasts prior generations. Belvac also measured the wear of previous units to the upgraded design which validated that the expected life extended beyond the test schedule.



The upgrade is applicable for the following part numbers:

- **C108530** is a direct replacement for **C101067**. This part replacement upgrade applies for the following machines: **590, 595, and 810 style Neckers**.
- **C108531** is a direct replacement for **C10123**. This part replacement upgrade applies for the following machines: **CC92, CC93, and CC95 style Trimmers**.
- These new unions will be provided on new modules and trimmers starting in 2025.

For additional information or to order this upgrade, please contact Belvac's Service department.