

March 2026

201



BELVAC PRODUCTION MACHINERY

TECHNICAL BULLETIN

Main Position Cam Design Update

CC93 TRIMMER

The new Main Position Cam replaces the old Main Position Cam in the following Trimming machines: CC93 CL and RML style (QC and non-QC). This design corresponds to the Auto Lubrication Upgrade outlined in **Tech Bulletin 197**.

All CC93 spindle drive cams will now have a new part number due to the lubrication upgrade.

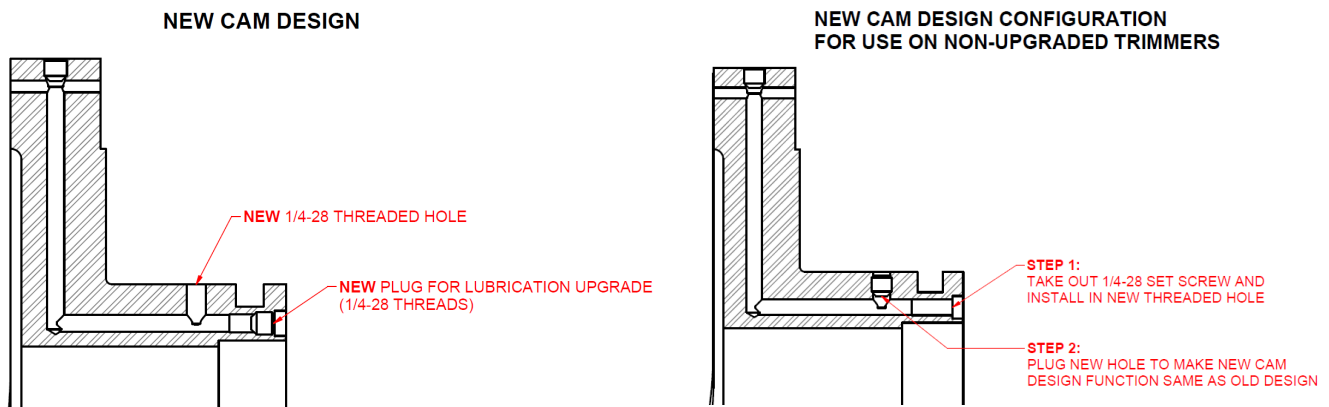
QC Machines: **12523-CC93** will be replaced by **7723767**

Non-QC Machines: **12423-CC93** will be replaced by **7723768**

Starting Q3 of 2025, Belvac will only supply the latest cam designs (**7723767** and **7723768**). These cams are configured for the latest lubrication system which includes dedicated injectors for the main shaft bearing as well as the main position cam (See **Technical Bulletin 197** for more information).

IMPORTANT NOTICE FOR MACHINES SHIPPED BEFORE Q3, 2025

For customers that have not upgraded their machine's lubrication system (See **Technical Bulletin 197**), customers must move the existing set screw in the new cam design to the empty threaded hole as illustrated in the diagrams below. This will effectively restore the old function of the retired cam designs. **It is imperative to follow the instructions below when installing the new cam design on a non-upgraded machine, as failure to comply could cause the machine to fail prematurely.**



For more information, please contact Belvac's Service department.



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