



BELVAC PRODUCTION MACHINERY

# TECHNICAL BULLETIN

## FSM Regulator Replacement

**590, 595, 810K, BCMS NECKING EQUIPMENT**

The new Face Seal Manifold Regulator directly replaces previous Face Seal Manifold Regulator designs, specifically **C48925**. This replacement affects the following machines: 590 Neckers, 595 Neckers, 810K Neckers, and BCMS style Neckers. Beginning in Q4 of 2025, Belvac supplied the following part numbers on new machines to replace the discontinued regulator:

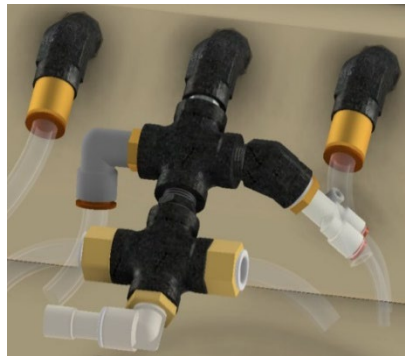
- Flow Control Assembly **C110779** for **590 Neckers, 595 Neckers, 810K Neckers** (15-30 PSI High Pressure Setting Machines).
- Regulator **C110859** for **BCMS style Neckers** (High Pressure settings up to 55 PSI).

Belvac's Engineering team has created upgrade kits to convert in-field Face Seal Manifolds to accept the latest design. Customers who would like to order replacement **C48925** Regulators will be redirected to purchase one of the kits shown below:

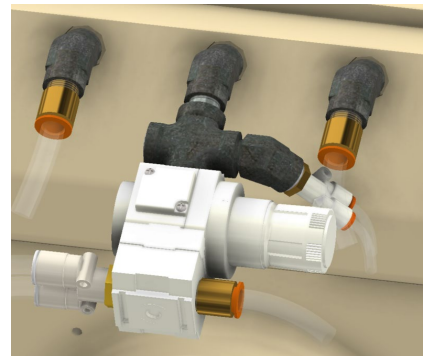
- Kit **C110779-CONV** upgrades in-field FSM assemblies for **590 Neckers, 595 Neckers, 810K Neckers** (15-30 PSI High Pressure Setting Machines)
- Kit **C110859-CONV** upgrades in-field FSM assemblies for **BCMS style Neckers** (High Pressure settings up to 55 PSI).



**Discontinued Design**  
C48925



**590, 595, 810 Upgrade**  
C110779



**BCMS Upgrade**  
C110859

For additional information or to order, please contact Belvac's Service department at [sales@Belvac.com](mailto:sales@Belvac.com)