



# Belvac Production Machinery Technical Bulletin

*Information for Customers Operating & Maintaining Belvac Machines*

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## CC93 and CC92 Trimmer Mainshaft Upgrade

Belvac has improved the CC93 and CC92 trimmer mainshafts to incorporate the latest design and manufacturing methods.

The result is a bolted fin assembly design eliminating the welded fabrication process. This change will allow shorter lead times while maintaining component durability.

The new shaft design is a direct replacement for the previous welded shaft design with the following clarification.

The new PNs, XXXXXX-KIT, listed in the table on Page 2 include replacement steel grease lines and fittings used with the new mainshafts when the trimmer is set up for autolube. The existing grease line will not work with the new shaft. The grease lines connect the cutting head retainer plate to the main spindle frame injectors, see photo below. The CC93 RML/CL/DML and the CC93 RML/CL/DML 30 Series mainshaft BOMs, 7722648-KIT and 7722269-KIT, contain three (3) new grease lines, one (1) for each can height range.

The grease lines are necessary because the outer fin profile of the new main shaft design is slightly different from the old mainshaft fin profile. If the old grease line is used with the new mainshaft there may be some interference with some of the other machine components when the machine is running.

Belvac will only offer the new mainshaft design and discontinue the sale of the welded mainshaft design.





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The following is a listing of the new and old shaft PNs for clarification purposes.

<b>CC93 trimmer mainshaft</b>	<b>Welded trimmer mainshaft PN</b>	<b>New trimmer mainshaft PN</b>
CC93 R/C/D	12407-CC93	7722648-KIT
CC93 RML/CL/DML	12412-CC93	7722646-KIT
CC93 RML/CL/DML 30 Series	12463-CC93	7722269-KIT
CC93 R/C/D 30 Series	12464-CC93	7722649-KIT
CC92 R/C/D	12408-CC92	7722720
CC92 RML/CL/DL	12413-CC92	7722718
CC92 R/C/D 30 Series		7722716
CC92 RML/CL/DL 30 Series		7722675